

THESE CLEARANCES ARE STANDARDS TAKEN FROM THE BUSHIPS TECHNICAL MANUAL

-NOTE-

THESE TABLES DO NOT ALTER ANY SPECIFIED DESIGNED SIZES

CLEARANCES

TABLE I

Stern Tube and Strut Water-Lubricated Bearing Clearances

Inches

A Diameter of Journal	B Minimum Operating clearance of bearings	C Total clearance at which bearing should be renewed
1	0.015	0.070
1 1/2	0.016	0.081
2	0.017	0.091
2 1/2	0.018	0.100
3	0.020	0.107
4	0.022	0.120
5	0.025	0.131
6	0.027	0.142
7	0.030	0.153
8	0.032	0.164
9	0.032	0.175
10	0.037	0.185
11	0.040	0.195
12	0.042	0.206
13	0.045	0.216
14	0.047	0.226
15	0.050	0.235
16	0.052	0.244
17	0.055	0.253
18	0.057	0.261
19	0.060	0.269
20	0.062	0.275
21	0.065	0.281
22	0.067	0.286
23	0.070	0.290
24	0.072	0.294
25	0.075	0.297
26	0.077	0.300
27	0.080	0.303
28	0.082	0.306